

Work Order ID 128446

February-12-15 1:18:29 PM

Shel Friday 13/02
128446

Page 1

Item ID: D350-636-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Glacier Wearplates

Start Date: 1/06/15 Start Qty: 3.00

3

Cust Item ID:

Required Date: 1/16/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9662

B

100

0.00

100

PC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D350-636-111 CHG001

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4-100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

MLJ 1502-12

3

DAS
46
9-89

FEB 12 2015

3x

3x

DAS
27
9-89
FEB 12 2015



3x

DAS
46
9-89

FEB 12 2015

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Item ID: D350-636-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Glacier Wearplates

Start Date: 1/06/15 Start Qty: 3.00

3

Cust Item ID:

Required Date: 1/16/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-111

Location: 

3

DAG
06
03

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 15-02-12

 15-2-12

Picklist Print

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Page 1

Work Order ID: 128446

128446

Parent Item: D350-636-111

D350-636-111

Parent Item Name: Glacier Wearplates

Start Date: 1/06/15

Required Date: 1/16/15

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 14.04.03 NEW ISSUE DD VERF:JLM IPP
REV:B 14.11.13 DSI REV:B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4923-041		Manufactured	No				Each	33.0000	4	12		DAS 27 FEB 12 2015	DAS
3 *D4923-041*	DAS 46								**				
Wearplate Assembly	9-89												

Location

Loc Qty

Loc Code

ST602

33

8

25

Each

8.0000

**

DAS
27
FEB 12 2015

D4933-041		Manufactured	No				Each	8.0000	2	6		DAS 27 FEB 12 2015	DAS
3 *D4933-041*	DAS 46								**				
Wearplate Assembly	9-89												

Location

Loc Qty

Loc Code

st612

8

2

6

Each

8.0000

**

DAS
27
FEB 12 2015

D4934-041		Manufactured	No				Each	8.0000	3	6		DAS 27 FEB 12 2015	DAS
3 *D4934-041*	DAS 46								**				
Blade Assembly	9-89												

Location

Loc Qty

Loc Code

ST537

8

8

126629

6

Picklist Print

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Work Order ID: 128446

128446

Parent Item: D350-636-111

D350-636-111

Parent Item Name: Glacier Wearplates

Start Date: 1/06/15

Required Date: 1/16/15

Start Qty: 3.00

Required Qty: 3.00

AN3C5A

Purchased

No

Each

1,161.000

72

DAS

27

9-89

FEB 12 2015

3 *AN3C5A*

DAS

46

9-89

Bolt

Location

Loc Qty

Loc Code

FG

5

122800

5

ST338a

662

M130770

146

M130851

16

M131320

500

ST350

494

M131420

494

Each

3,979.000

72

DAS

27

FEB 12 2015

NAS1149C0332R

Purchased

No

3 *NAS1149C0332R*

DAS

46

9-89

WASHER

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

2

125654

2

ST271

1837

125654

44

m130466

15

m131340

1778

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-636 REV. J
 AND INSTRUCTIONS FOR CONTINUING AIRWORTHINESS ICA-D350-636 REV. 3
 REF. FAA STC: SR00646SE
 REF. CANADIAN STC: SH99-7
 REF. EASA STC: 10033942

1.0 PURPOSE

The purpose of this service instruction is to introduce the D350-636-111/-113 Wearplate Kits.

The D350-636-111 Wearplate Kit replaces elements of the D350-636-011/-012/-013/-014 Skidtubes and elements of the D350-636-041/-043/-045 Wearshoe Kit and is designed to improve grip on low friction surfaces such as ice. The components in the D350-636-111 Wearplate Kit are defined in the parts list in Section 2.0.

The D350-636-113 Wearplate Kit replaces elements of the D350-636-015/-016/-017/-018 Skidtubes and elements of the D350-636-047 Wearplate Kit and is designed to improve grip on low friction surfaces such as ice. The components of the D350-636-113 Wearplate Kit are defined in the parts list in Section 2.0

2.0 PARTS LIST

QTY -111	QTY -113	Part Number	Description
X		D350-636-111	WEARPLATE KIT
	X	D350-636-113	WEARPLATE KIT
(4)		D4923-041	WEARPLATE ASSY
(2)		D4933-041	WEARPLATE ASSY
(2)	2	D4934-041	BLADE ASSY
	2	D5146-041	WEARPLATE ASSY
(24)		AN3C5A	BOLT
	8	AN3C36A	BOLT
	8	MS21043-3	NUT
(24)	16	NAS1149C0332R	WASHER (AN960C10)

B	ADD D350-636-113 WEARPLATE KIT	DB	14.08.21
A	NEW ISSUE	DB	13.09.11
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DB		
CHECKED	<i>MKa</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	WEARPLATE INSTALLATION SHEET 1 OF 4	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DSI 9662	NTS
DATE	14.08.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	